

Heuristic Neighbourhood Search Approach for Bulk Transportation Problem

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Abstract. The bulk transportation problems are to minimize the cost of carrying goods or people from sources to destinations using different types of transportation modes. In this paper, we studied a model of “heuristic neighborhood search approach for bulk transportation problem”. We developed a heuristic algorithm for the bulk transportation problem for ‘m’ sources ‘n’ destinations. The process is illustrated in detail with the help of numerical example. Computer program for our proposed algorithm was developed in C language and results are reported. Our observations in these results are the CPU runtime is in micro seconds for higher values of the problems to obtain heuristic optimal solutions. We also compared the heuristic solution with optimal solution for different sizes of sources and destinations and found that the method is equally competent with optimal solution.

Keywords: Transportation, Source, Destination, Availability, Requirement, bulk cost.

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1. Introduction

Heuristic search approach is a more popular approach. Now a day’s people are interested in quick and near optimal solution. Heuristic solution method is practically better than exact solution. When objective function is complicated, the exact solution method is difficult but heuristic search approach can attempt to solve. Heuristic search approach is equally and more popular than the exact approaches. If n value (size) is large exact solution method is complicated to solve but in heuristic search approach it is comfortable to solve.

It is true that common people and professionals frequently do not make decisions in the way prescribed by the mathematical models developed in operations research and management science. A simple decision model that people use is heuristics. For a long time heuristics were considered to be the second best to standard decision- theoretic tools such as linear models, networks, or classification and regression trees.

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In subsequent sections, we discussed about bulk transportation problem. We presented heuristic algorithm and illustrated with suitable numerical example and computational details are given.

2. Bulk transportation problem

Bulk transportation problem is a different kind of transportation problem. The problem of bulk transportation was first investigated by Maio and Roveda [1971] who presented an algorithm. Moreover, Murthy [1979], Babu et al. [2010] presented Lexi-Search algorithms and claimed that the effectiveness of this algorithm over branch and bound algorithm.

Junginer [1993] who proposed a set of logic problems to solve multi-index transportation problems have also conducted a detailed investigation regarding the characteristics of multi-index transportation problem model. Rautman et al. [1993], used multi-index transportation problem model to solve the shipping scheduling proposed that the employment of such transportation efficiency but also optimize the integral system. Hinojos [2000] investigated a multi-period two-echelon multi-commodity capacitated plant location problem, the problem deals with a facility location problem where one desires to establish facilities at two different distribution levels by selecting the time periods. Linda and Steef [2005] studied a multi-product lot-sizing model where, in any period, any portion of a reserved transportation capacity can be used in exchange for a guaranteed price. Purusotham and Murthy [2015] presented a multi-product bulk transportation problem to minimize the total cost of the bulk transportation. Latha [2013] presented three dimensional time minimization bulk transportation problem to minimize the total time of goods transportation. Guravaraju et al. [2015], Ellwein and Gray [1971] also studied different models on bulk transportation.

In this paper, we developed heuristic algorithm for solving bulk transportation problem.

3. Problem description

For heuristic bulk transportation problem, there are 'm' sources and 'n' destinations. All destinations should get required capacity from sources. The 'm' sources should have capacity more than requirement of 'n' destinations. The Cost/distance between sources and destinations are to be known and denoted by $C(i, j)$. There is a restriction that each destination should fill the requirement from one source only. Usually the bulk cost is independent of the quantity of the products supplied. A source i can supply its product to a destination subjected to its availability and requirement of destinations. Heuristic approach is applied to get the solution. This solution is very near/ equal to the optimal solution. Usually it is less than ten per cent near to the in an optimal solution. The objective of the problem is to assign sources to the all destinations and minimize the total bulk transportation cost subjected to the availability and requirement constraints. The cost/distance of transportation of products from the sources to destinations is given.

In the bulk transportation problem $C(i,j)$ is the cost of transport of the requirement of the destination $DR(j)$ from availability of source $SA(i)$ and it is independent of the units of the products, hence it is called the bulk cost. Hence in the pattern $X(i, j) = 0$ or 1 ; if it is 1 it means the source i is supplying destination j , otherwise 0. i.e, $X(i, j)$ takes 0 or 1 values. There is a set of $S = \{1, 2, 3... m\}$ sources which

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produces a particular product and set of $D = \{1, 2, 3, \dots, n\}$ destinations. The requirement of place $j \in D$ is $DR(j)$ and the capacity of the source $i \in S$ is $SA(i)$. The cost for bulk transportation from source i to the place j is $C(i, j)$ $i \in S, j \in D$. The objective is to assign sources to the destinations and minimize the total bulk transportation cost subjected to the availability and requirement constraints. The graphical representation of the problem is given in the following Figure-1. In the figure shapes of cylinder represent the sources and the boxes of cube shapes represent destinations.

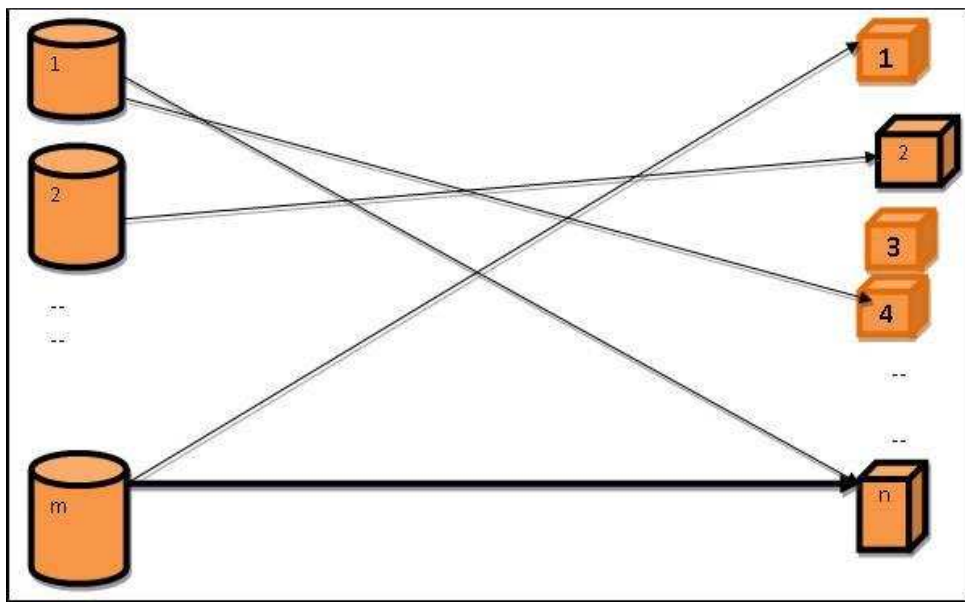


Figure 1:

The problem is discussed with a suitable numerical example. We proposed new algorithm using heuristic approach, which gives the solution less than ten per cent near to the optimal solution. The algorithm is tested and the computational results are also reported. This is a more generalized model and comes under combinatorial programming problems.

4. Procedure for Heuristic bulk transportation problem

The solution procedure for heuristic bulk assignment problem contains the following steps. Here different sources are assigning to different destinations.

4.1. Procedure for initial feasible solution

The steps of this procedure are same as the assignment problem and the addition is the necessary changes in the array SA and DR .

- 'm' sources, 'n' destinations and the cost matrix C are given. Availability in Source is denoted by SA and Requirement in Destination is denoted by DR
- The first column of the cost matrix gives the various bulk costs of different sources assigned to the first destination. In this cost, we take the minimum cost

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and identify the corresponding source and assign the sources to the first destination and effective change in the source. The next, we search for the least cost among the destination in the second column with respect to the availability and fix for the second destination. This we continue till the lost destination is supplied. Finally all the n destinations are assigned to the sources and this given the Initial Feasible Solution. This is our initial feasible solution in the Heuristic algorithm.

4.2. Search procedure

In this procedure we always consider two pairs, i.e. α_s source assigned to β_s destination and the cost is γ_s . Another assignment (next) α_{s+1} source assigned to β_{s+1} destination and the cost is γ_{s+1} . For this total cost is $\gamma_s + \gamma_{s+1}$ (say p). Now in both case we interchange the sources and destinations subjected to the condition the destination requirements are satisfied in the changed condition and find the new assignment cost. Let it be γ_s^1 and γ_{s+1}^1 and this total cost is $\gamma_s^1 + \gamma_{s+1}^1$ (say q). If $\gamma_s + \gamma_{s+1} \leq \gamma_s^1 + \gamma_{s+1}^1$ ($p \leq q$), then interchange of the cost destinations will not reduce the total cost, so will not interchange. If $\gamma_s + \gamma_{s+1} > \gamma_s^1 + \gamma_{s+1}^1$ ($p > q$) then this interchange cost will improve total cost and will effect the interchange. From this interchanges we will do in a systematic way till we reach the near optimal solution. If a particular source, destination not changed n-1 times then the process terminates and the corresponding assignment cost is the near optimal solution.

5. Heuristic algorithm

In this algorithm, we start with the above initial feasible solution (5.8.1). But we can also start with any randomly chosen feasible solution. In the feasible solution, we start with one pair of sets, where there are two destinations with two sources and corresponding costs. The first set destination can be random or here for our convenience, we start with the highest cost destination, the second set is the next pair of the assignment. [Note: whenever there is tie we can choose randomly]

Step 1. Consider the set α_s to destination β_s with cost γ_s and also consider the next set α_{s+1} source to β_{s+1} destination and cost γ_{s+1} . For this pair the cost is $\gamma_s + \gamma_{s+1}$ (p). Interchange for these two pairs i.e. α_s source to β_{s+1} destination and α_{s+1} source to β_s destination, let the corresponding cost be $\gamma_s^1 + \gamma_{s+1}^1 = q$.

If $p \leq q$ then with the above interchange of assignment there is no improvement in the total value. We always considered the feasibility of availability source and requirement of destination in the interchange. Hence this interchange is not affected. Go to Step -2.

If $p > q$ then there will be improvement in solution (say (p-q)) and we will effect this interchange. Go to Step -2.

Step 2.

(a) If $p \leq q$

- (i) If $\gamma_s \geq \gamma_{s+1}$ then ($\alpha_s = \alpha_s$, $\beta_s = \beta_s$, $\gamma_s = \gamma_s$) and ($\alpha_{s+1} = \alpha_{s+2}$, $\beta_{s+1} = \beta_{s+2}$, $\gamma_{s+1} = \gamma_{s+2}$) go to Step-3
- (ii) If $\gamma_s < \gamma_{s+1}$ then ($\alpha_s = \alpha_{s+1}$, $\beta_s = \beta_{s+1}$, $\gamma_s = \gamma_{s+1}$) and ($\alpha_{s+1} = \alpha_{s+2}$, $\beta_{s+1} = \beta_{s+2}$, $\gamma_{s+1} = \gamma_{s+2}$)

[If $s+2 > n$ then $s+2=1$, i.e. the first set in the assignment is taken] go to Step-3.

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(b) If $p > q$ to improve the solution the interchange is effected, then the assignment costs are be $\gamma_s^1, \gamma_{s+1}^1$.

(i) $\gamma_s^1 < \gamma_{s+1}^1$ Then $(\alpha_s = \alpha_{s+1}, \beta_s = \beta_s, \gamma_s = \gamma_{s+1}^1)$ and $(\alpha_{s+1} = \alpha_{s+2}, \beta_{s+1} = \beta_{s+2}, \gamma_{s+1} = \gamma_{s+2})$
 If $[DR(\alpha_s) \leq SA^1(\beta_{s+1}) \text{ and } DR(\alpha_{s+1}) \leq SA^1(\beta_s)]$

Where, $SA^1(i)$ is the availability in the source after supply due to partial solution.

Go to Step-3

(ii) If $\gamma_s \geq \gamma_{s+1}$ then $(\alpha_s = \alpha_s, \beta_s = \beta_{s+1}, \gamma_s = \gamma_s)$ and $(\alpha_{s+1} = \alpha_{s+2}, \beta_{s+1} = \beta_{s+2}, \gamma_{s+1} = \gamma_{s+2})$
 If $[DR(\alpha_s) \leq SA^1(\beta_{s+1}) \text{ and } DR(\alpha_{s+1}) \leq SA^1(\beta_s)]$ go to Step-3.

Step 3. In the first pair of assignment is not changing (n-1) times then the process is terminated. Go to step-4; otherwise go to Step-1.

Step 4. The final assignment schedule and corresponding cost is the heuristic optimal solution and stop.

Add the total costs of corresponding source and destination. Therefore this is ten per cent close to the optimal solution.

6. Numerical illustration for heuristic bulk transportation

For this bulk transportation problem concept and algorithm developed is illustrated by a numerical example for which the number of sources $m=4$ in set S, i.e. $S = \{1, 2, 3, 4\}$ and the number of destinations $n=9$ in set D, i.e. $D = \{1, 2, 3, 4, 5, 6, 7, 8, 9\}$. Each source has some availability and each destination has also requirement.

In the following numerical example, $C(i, j)$ is taken as non- negative integers it can be easily seen that this is not a necessary condition. The cost array $C(i, j)$ is given Table 1.

1	8	7	2	15	14	8	8	12
9	13	6	1	14	3	15	13	3
5	7	12	11	4	9	4	15	3
10	7	6	6	10	11	12	5	14

Table 1:

From the table-1, $C(2, 6) = 3$ means that the bulk cost of the 2nd source is assigned to the 6th destination is 3.

Consider the source availability (SA) of the first source as 90 units, the second source as 100 units, the third source as 110 units and the fourth source having 100 units of availability. It is given in the Table 2.

SA =	1	2	3	4
	90	100	110	100

Table 2:

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Suppose SA (3) = 110 means that the availability of source 3 is 110 units. The sum of the availability of 4 sources is $90+100+110+100 = 400$ units

Consider the Destinations of requirement (DR) is given in Table-3.

DR =

1	2	3	4	5	6	7	8	9
50	30	20	30	20	40	40	40	30

Table 3:

From the above Table-3, suppose DR (4) = 30 units means that the requirement of destination 4 is 30 units. The sum of the requirement of all destinations = $50+30+20+30+20+40+40+40+30=300$ units.

Here, we can see that sum of the availability in four sources is 400 units and the sum of the requirement of 9 destinations is 300 units. Therefore, sum of the requirement of 9 destinations 300 units is less than the sum of the availability in four sources 400 units. This is a necessary condition for feasibility.

Our objective is to be finding minimum total cost supply to 9 destinations from the 4 sources.

6.1. Initial feasible solution

The initial feasible solution is assigned by the above procedure with respect to their requirement and availability. Therefore, initial feasible solution is given in the Table-4.

S	D	C
1	1	1
3	2	7
2	3	6
2	4	1
3	5	4
2	6	3
3	7	4
4	8	5
1	9	12

From the above table-4, the 1st destination is assigned to the 1st source, the 2nd destination is assigned to the 3rd source, the 3rd destination is assigned to the 2nd source, the 4th destination is assigned to the 2nd source, the 5th destination is assigned to the 3rd source, the 6th destination is assigned to the 2nd source, the 7th destination is assigned to the 3rd source, the 8th destination is assigned to the 4th source, the 9th destination is assigned to the 1st source.

The total cost of the initial feasible solution is $C(1, 1) + C(3,2)+ C(2,3) + C(2,4)+ C(3,5) + C(2,6) + C(3,7) + C(4,8) + C(1,9) = 1+7+6+1+4+3+4+5+12=43$.

The following Figure-2 represents the above initial feasible solution. The cylinder shapes represent sources and rectangle shapes represent destinations. The values in cylinder indicate sources and values in rectangles indicate destination.

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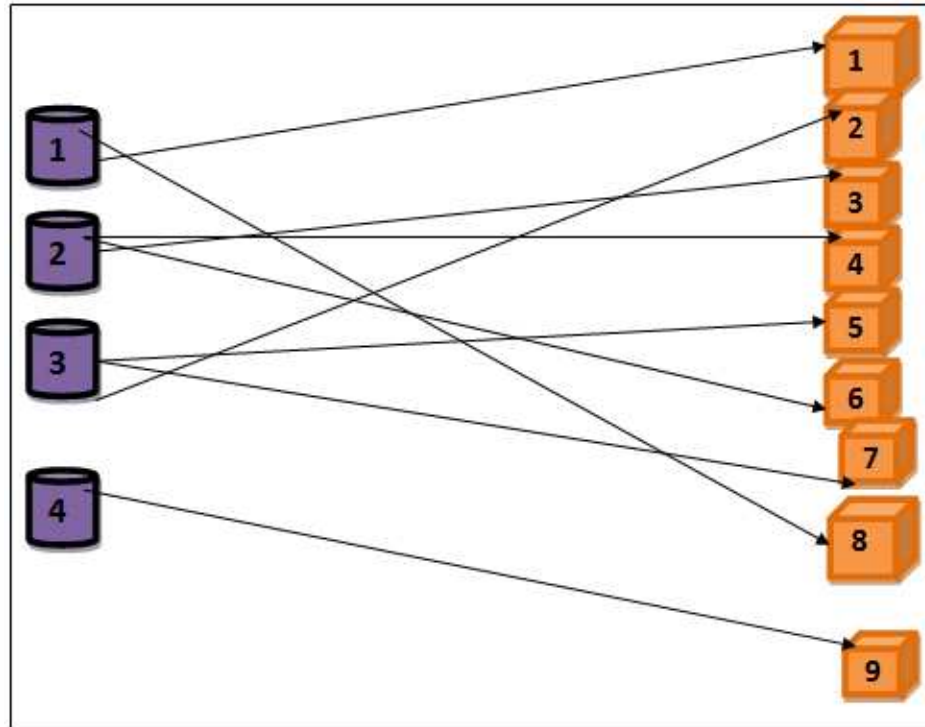


Figure 2:

The Figure -2 represents the initial solution. The source 1 is assigned to destinations 1, 2, 3, 4, 5, 6, 7, 8, 9. Source 2 is assigned to destinations 3, 4, 6. Source 3 is assigned to destinations 5, 6, 7, 8. Source 4 is assigned to destination 8 and the sum of their corresponding costs are

$$C(1,1)+C(1,2)+C(1,3)+C(1,4)+C(1,5)+C(1,6)+C(1,7)+C(1,8)+C(1,9) \\
 +C(2,3)+C(2,4)+C(2,6)+C(3,5)+C(3,6)+C(3,7)+C(3,8)+C(4,8)$$

$$=1+7+6+1+4+3+4+5+12=43.$$

According to the pattern represented in the Figure-5 is satisfies the 9 destinations requirement from 4 sources. After the supply the availability in source 1 is $(90-50-40) 0$, availability in source 2 is $(100-20-30-40) 20$, availability in source 3 is $(110-30-20-40) 20$, availability in source 4 is $(100-40) 60$. i.e. $SA^1(4)=60$.

6.2. Search table

From the Table-5 the columns S, D and C represent Sources, Destinations and Costs respectively. The destinations are represented under column D as 1, 2, 3...9, corresponding sources are under column S and corresponding costs under column C. As a result $(3, 2) \rightarrow 7$ is a set where the 3rd source is assigned to the 2nd destination with cost 7.

In the heuristic algorithm, first we consider one set of sources, destinations and cost. Take the next one as the second set. In the algorithm we consider two sets of sources to destinations and interchange to reduce the total assignment cost under the consideration. For convenience, we select the set $(1, 9) \rightarrow 12$, where source 1 is assigned

to the 9th destination with the cost 12, which is the highest cost in the initial assignment and we are taking this as the first set.

1	S	D	C	1
-	1	1	1	-
1	3	2	7	8
-	2	3	6	-
-	2	4	1	-
-	3	5	4	-
-	2	6	3	-
-	3	7	4	-
-	4	8	5	-
3	1	9	12	3
			43	8

Table 5:

$(\alpha_s=1, \beta_s=9, \gamma_s=12)$ i.e. this is the first set in the pair to consider.

For the second set, we consider the next pair of the first set in the assignment i.e. $(1,1) \rightarrow 1$, where source 1 is assigned to the 1st destination with the cost 1, because the first set $(1, 9) \rightarrow 12$ is the lost in the assignment and the next one is the 1st one i.e. $(1,1) \rightarrow 1$. Hence

Let $(\alpha_{s+1}=1, \beta_{s+1}=1, \gamma_{s+1}=1)$ i.e. this is the second set in pair.

So the two sets are

$$\begin{aligned} &(\alpha_s=1, \beta_s=9, \gamma_s=12) \\ &(\alpha_{s+1}=1, \beta_{s+1}=1, \gamma_{s+1}=1) \end{aligned}$$

Step 1: $\gamma_s + \gamma_{s+1} = 12+1=13=p$.

Now, we interchange the in pairs α_s and α_{s+1} then corresponding costs are also changed and let the corresponding costs for the pairs be are γ_s^1 and γ_{s+1}^1 . There the above two pairs becomes

$$\begin{aligned} &(\alpha_s=1, \beta_{s+1}=2, \gamma_s^1=8) \\ &(\alpha_{s+1}=1, \beta_s=9, \gamma_{s+1}^1=3) \\ &\gamma_s^1 + \gamma_{s+1}^1 = 12+1=13=q \quad \text{go to Step 2} \end{aligned}$$

Step 2: (b) $p=q$ i.e., $13=13$.

This interchange will not improve the solution. Hence do not effect the change

(i) Here the first set is $(\alpha_s=1, \beta_s=9, \gamma_s=12)$

For the second set we consider

$(3,2) \rightarrow 7$, where source 3 is assigned to the 2nd destination with cost 7, hence let

$(\alpha_{s+1}=3, \beta_{s+1}=2, \gamma_{s+1}=7)$ i.e. this is the second set in pair.

Here $SA^1 = \{0, 20, 20, 60\}$

So the two sets are

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$$(\alpha_s=1, \beta_s=9, \gamma_s=12)$$

$$(\alpha_{s+1}=3, \beta_{s+1}=2, \gamma_{s+1}=7), \text{ here } DR(9)=30, DR(2)=30 \text{ Go to Step 1.}$$

Step 1: $\gamma_s + \gamma_{s+1} = 12 + 7 = 19 = p$

Now, we interchange two pairs α_s and α_{s+1} then corresponding costs could also be changed and let the corresponding costs be the two pairs are γ_s^1 and γ_{s+1}^1 . Therefore, the above two pairs becomes

$$(\alpha_s=3, \beta_s=9, \gamma_s^1=12)$$

$$(\alpha_{s+1}=1, \beta_{s+1}=2, \gamma_{s+1}^1=7)$$

$$\gamma_s^1 + \gamma_{s+1}^1 = 3 + 8 = 11 = q$$

Here $SA^1 = \{0, 20, 20, 60\}$ Go to step 2.

Step 2: (b) $p > q$ i.e., $19 > 11$

This interchange will improve the total solution. Hence, we have to effect the change. $p - q = 19 - 11 = 8$ is reduced from the total value.

In this process, we notice that requirement of the 9th destination is supplied from the 3rd source and requirement of the 2nd destination is supplied from the 1st source. The 3rd and the 1st source come under the column 1 left of D and corresponding costs 3 and 8 comes under column 1 right of the column D in the search table, Table-8. The reduced cost $p - q = 8$ is at the right side D in the lost row. Go to Step 1

In the algorithm the set (1, 2) \rightarrow 8 where interchanged with all the (n-1=8) sets, it is not interchanged, therefore the algorithm is terminated.

At the end of the search, the current value and heuristic optimal cost is 35 (43-8) and it is ten per cent close to the optimal solution. There is only 1 interchange in the algorithm for the problem for getting the near optimal solution. The change of destinations in the ith interchange is given in the ith column of the left of D and change of costs in the ith column of the right of D. The 9 destinations get the supply of their requirements from 4 sources and the corresponding order pairs are

$$(1,1), (3,2), (2,3), (2,4), (3,5), (2,6), (3,7), (4,8), (1,9).$$

The sum of corresponding costs is

$$C(1,1) + C(3,2) + C(2,3) + C(2,4) + C(3,5) + C(2,6) + C(3,7) + C(4,8) + C(3,9)$$

$$= 1 + 8 + 6 + 1 + 4 + 3 + 4 + 5 + 3 = 35 \text{ and this is called as improved feasible solution, it coincides with the exact solution.}$$

The following Figure-3 represents an initial feasible solution. The cylinder shapes represent sources and rectangle shapes represent destinations. The values in cylinder indicate sources and values in rectangles indicate destinations.

The above Figure-3 represents the initial solution. The source 1 is assigned to destinations 1, 9. Source 2 is assigned to destinations 3, 4, 8. Source 3 is assigned to destinations 1, 6. Source 4 is assigned to destinations 2, 9 and the sum of their corresponding cost are $C(1,1) + C(1,2) + C(2,3) + C(2,4) + C(3,5) + C(2,6) + C(3,7) + C(4,8) + C(3,9) = 1 + 3 + 6 + 1 + 3 + 8 + 4 + 4 + 5 = 35$.

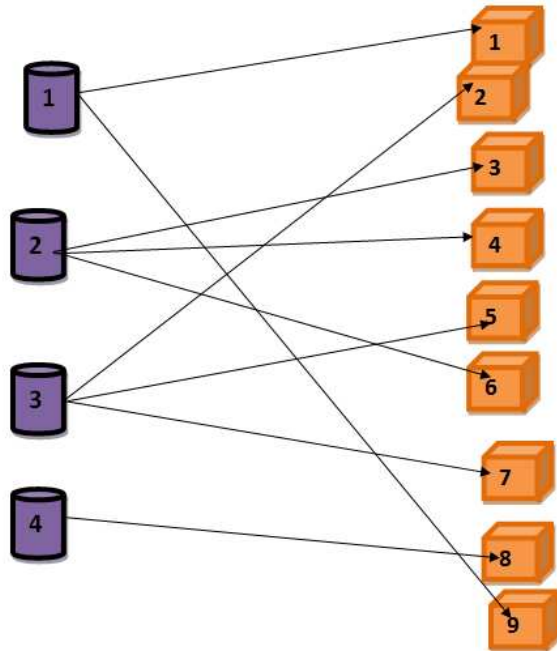


Figure 3:

According to the pattern represented in Figure-3 satisfies the 9 destinations of their requirements from 4 sources.

7. Experimental results heuristic bulk transportation problem

We write computer program for this algorithm in C language and it is verified by the system COMPAQ dx2280 MT. We tried a set of problems for different sizes of S and D. The cost matrix C (i, j) takes the values uniformly random in [0, 100]. The results tabulated in the Table-6.

SN	Problem dimension		NPT	CPU run time in seconds	
	S	D		Avg.IT	Avg.ST
1	5	8	5	0	0
2	10	15	5	0	0
3	15	20	5	0	0
4	20	25	5	0	0
5	25	30	5	0	0
6	30	35	5	0	0
7	35	40	5	0	0
8	40	45	5	0	0

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9	45	50	5	0	0
10	50	60	5	0	0
11	55	65	5	0	0
12	60	75	5	0	0
13	65	80	5	0	0
14	70	85	5	0	0

Table 6:

In the above table-6 the notations represent S= Number of sources, D = Number of destinations, NPT = Number of problems tried, Avg.IT = Average CPU run time to obtain an initial solution. Avg.ST = Average CPU run time to obtain the feasible solution. For each instance five data sets are tested. It is seen that time required for the search of the near optimal solution is 0 seconds.

8. Comparison for heuristic bulk transportation solution and optimal solution

We implement the proposed heuristic algorithm with C language for this model. We tested the proposed algorithm by different set of problems and compared the heuristic optimal solution with exact solutions (got by lexi- search algorithm).

The Table-7 shows that the comparative results of different sizes of S and D.

SN	Problem dimension		CPU run time in seconds		Heuristic solution	Optimal solution
	S	D	IT	ST		
1	5	7	0	0	7	7
2	10	13	0	0	14	13
3	15	20	0	0	40	40
4	20	25	0	0	54	53
5	25	30	0	0	90	90
6	30	35	0	0	114	112

Table 7:

For the above six sets of problems in Table-7, we calculated both heuristic optimal solutions and exact solutions (by lexi search algorithm). We find almost equal values in both the cases.

9. Conclusion

In this paper, we studied a model of “heuristic neighborhood search approach for bulk transportation problem”. We developed a heuristic algorithm for the bulk transportation problem for ‘m’ sources ‘n’ destinations. The process is illustrated in detail with the help

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of numerical example of size with '4' sources and '9' destinations. We got initial solution is 43 but heuristic solution is 35 for this example. Computer program for our proposed algorithm was developed in C language and results are reported. Our observations in these results are the CPU runtime is in micro seconds for higher values of the problems to obtain heuristic optimal solutions. We also compared the heuristic solution with optimal solution for six different sizes of source and destinations and found that the method is equally competent with optimal solution.

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